

SPLIT-2.

Work Order ID 162953

162953

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Monday, June 19, 2017 10:18:42 AM

Item ID: PB67-43001-21 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Upper Blade Support And Cover Assembly
 Start Date: 6/19/2017 Start Qty: 7.00 *7* Cust Item ID:
 Required Date: 6/29/2017 Req'd Qty: 7.00 *7* Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: 7-06-17 Tooling: _____ Date: _____ Run Start *NR1*
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001-21	Rev C								
100		0.00							
100	Small Fab					7	0	JUN 20 2017	DAS 19 9-89
Small Fab	Memo	2.58							
Small Fab	Assemble as per dwg PB67-43001								
110		0.00							
110	QC5- Inspect part completeness to step on W/O					7			DAS 38 9-89
QC	Memo	0.14							JUN 20 2017
Quality Control									
120		0.00							
120	Identify as per dwg & Stock Location: <u>WA3</u>								DAS 24 9-89
Packaging	Memo	0.07				7		JUN 20 2017	
Packaging	LOCATION: WA003								

104 S 0 302

104 S 0 302

104 S 0 302

104 S 0 302

Work Order ID 162953

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Item ID: PB67-43001-21 Accept ***N900040100*** Setup Start ***NS1***
Revision ID:
Item Name: Upper Blade Support And Cover Assembly Stop ***NS2***
Start Date: 6/19/2017 Start Qty: 7.00 ***7*** Cust Item ID:
Required Date: 6/29/2017 Req'd Qty: 7.00 ***7*** Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.70							
Quality Control									

DAS
21
9-89

JUN 21 2017

Picklist Print

Monday, June 19, 2017 10:18:40 AM

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Work Order ID: 162953

162953

Parent Item: PB67-43001-21

PB67-43001-21

Parent Item Name: Upper Blade Support And Cover Assembly

Start Date: 6/19/2017

Required Date: 6/29/2017

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP Rev:A 08-07-25 new issue DD verified by:ec
10.09.28 per rev C dwg EC verified by:DD

IPP Rev B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS27039-1-10		Purchased	No			100	Each	587.0000	10	70			DAS 19 9-89
MS27039-1-10									**			JUN 20 2017	
SCREW													

Location Loc Qty Loc Code

GA 115
m129541 15
m137597 100
over006 150
m137736 150
ST280 322
m137164 122
m137597 200

70

NAS1149D0316J

Purchased

No

100

Each

1,007.000

10

70

NAS1149D0316.I

Washer

**

JUN 20 2017

DAS
19
9-89

Location Loc Qty Loc Code

ST264 1007
M134502 1007

70

NAS1149D0363J

Purchased

No

100

Each

1,130.000

12

84

NAS1149D0363.I

Washer

**

JUN 20 2017

DAS
19
9-89

Location Loc Qty Loc Code

GA 93
m134055 13
m137164 30
m137587 50
ST263 1037
m137587 1037

84

2 1 2

2 1 2

2 1 2

Picklist Print

Monday, June 19, 2017 10:18:41 AM

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Work Order ID: 162953

162953

Parent Item: PB67-43001-21

PB67-43001-21

Parent Item Name: Upper Blade Support And Cover Assembly

Start Date: 6/19/2017

Required Date: 6/29/2017

Start Qty: 7.00

Required Qty: 7.00

PB67-43001-173 Manufactured No

PR67-43001-173

Cover Plate

Location
WA003
160923

Loc Qty

Loc Code

100 Each 11.0000 1 7

**

JUN 19 2017

DAS
19
9-89

(7)

PB67-43001-75 Manufactured No

PR67-43001-75

Upper Blade Support Ass'y

Location
WA003
160923

Loc Qty

Loc Code

100 Each 0.0000 1 7

**

JUN 19 2017

DAS
19
9-89

(7)

PB67-43001-85 Manufactured No

PR67-43001-85

D-Pad Assembly, Long

Location
WA003
161077

Loc Qty

Loc Code

100 Each 0.0000 1 7

**

JUN 20 2017

DAS
19
9-89

(7)

not pulled

100
100
100

100
100
100

100
100
100

8 7 6 5 4 3 2 1

D

C

B

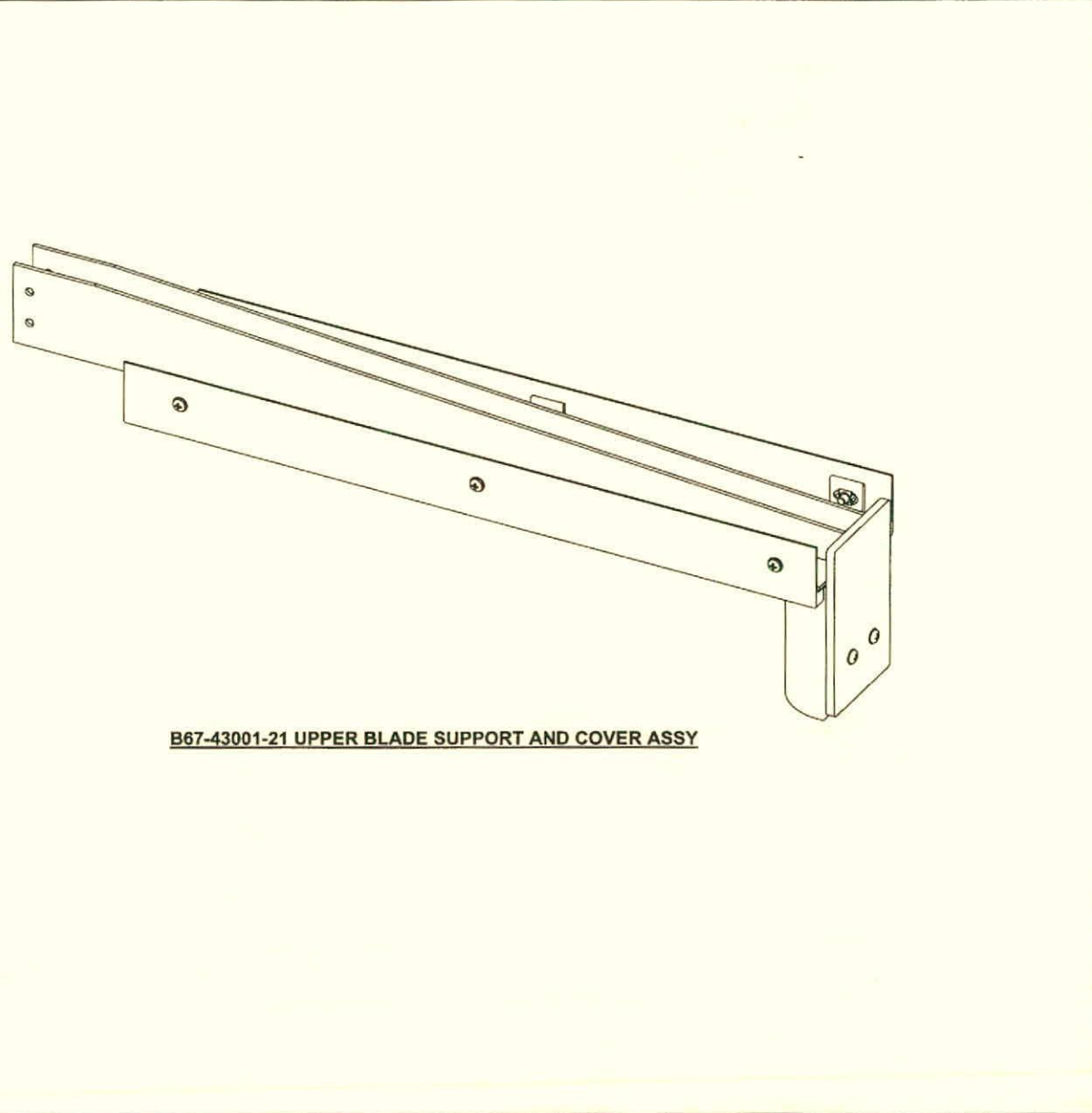
A

D

C

B

A



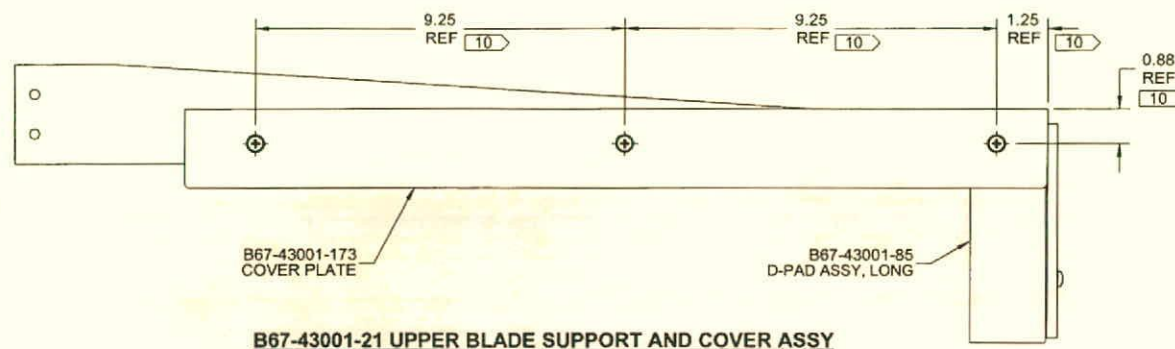
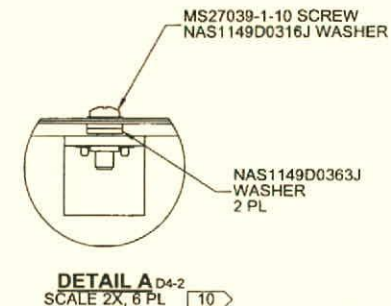
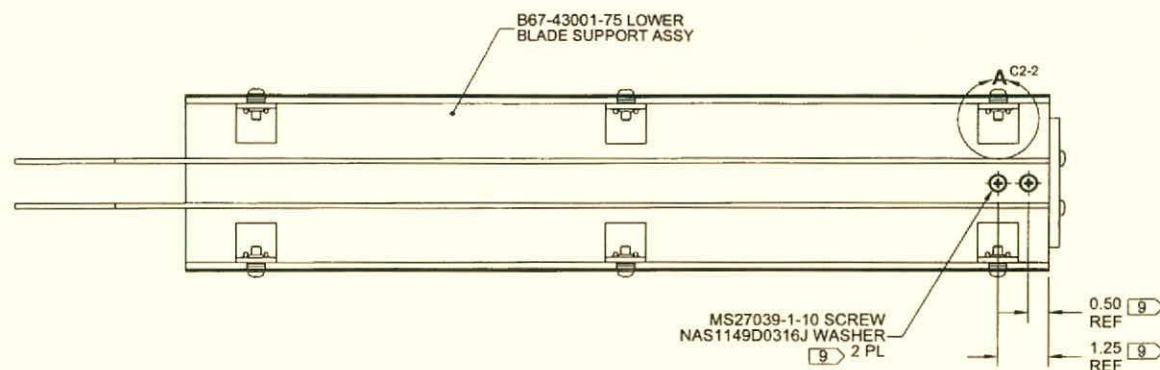
B67-43001-21 UPPER BLADE SUPPORT AND COVER ASSY

ITEM	QTY -21	P/N	DESCRIPTION
1	X	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
3	1	B67-43001-75	LOWER BLADE SUPPORT ASSY
4	1	B67-43001-85	LONG D-PAD ASSY
5	1	B67-43001-173	COVER PLATE
7	10	MS27039-1-10	SCREW
8	10	NAS1149D0316J	WASHER
9	12	NAS1149D0363J	WASHER

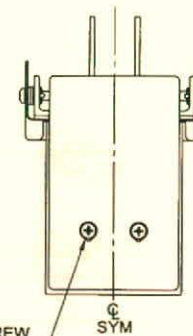
RELEASED
2010-09-16

C		REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 10 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.		MB	09.07.28
REV.	DESCRIPTION			BY	DATE
DESIGN	RW			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS			DRAWING NO. B67-43001-21	
CHECKED	AS			REV. C	
MFG. APPR.	AS			SHEET 1 OF 2	
APPROVED	N/A			TITLE UPPER BLADE SUPPORT AND COVER ASSY	
DE APPR.	N/A			SCALE NTS	
DATE	09.07.28			COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



MS27039-1-10 SCREW
NAS1149D0316J WASHER
2 PL



RELEASED
2010-09-16
MM

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 7.49 lbs
- 8) WELDING: PER DART QSI 004
- 9) MATCH DRILL $\phi 0.250$ THRU B67-43001-173 WITH HOLE PATTERN OF B67-43001-75
- 10) MATCH DRILL $\phi 0.250$ THRU B67-43001-173 WITH HOLES IN ANGLE BRACKETS ON B67-43001-75

DESIGN	RW	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	SS	DRAWING NO.	REV. C
MFG. APPR.		B67-43001-21	SHEET 2 OF 2
APPROVED	MM	TITLE	SCALE
DE APPR.	N/A	UPPER BLADE SUPPORT AND COVER ASSY	NTS
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